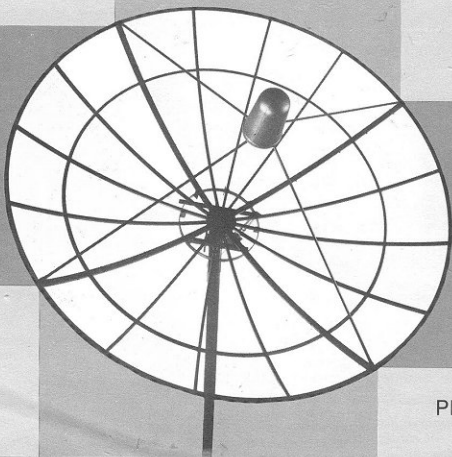


SECTIONAL ANTENNAS

- Stronger Bridge-Rib Design
- C/Ku Mesh
- Powder-Coat Finish
- Intermediate Support Ring
- 8-Point Polar Mount
- All-Aluminum Reflector
- Quad Feed Support
- 5-Year Limited Warranty



PROUDLY MADE
IN THE USA

ASSEMBLY INSTRUCTIONS

QUAD ANTENNA

THE FUTURE OF FOUR-PIECE ANTENNAS IS HERE!

Innovative, high-performance features combined with proven durability and dependability make the **QUAD ANTENNA** a dream for installers and users.

The four-part design assures quick and rigid assembly by combining proven quality and engineering. The STI-12 is an eight section antenna for shipping considerations.

C/Ku MESH

The Ku mesh design ensures optimum performance for both C/Ku and S bands.

INTERMEDIATE SUPPORT RING

An intermediate support ring welded between the antenna ribs forms the mesh into a compound curve - increasing reflective efficiency.

8 POINT POLAR MOUNT

The 8 point 32" ring attachment provides a more rigid mount than a conventional 4 point attachment. A 4 point 24" ring is also available.

3/4" SHOULDER BUSHINGS

The 2 shoulder bushings provide a maintenance-free smooth polar pivot on the pre-assembled mount.

SPECIFICATIONS

	XI-7 Plus	SI-10	XI-10	XTI-10	STI-12	STI-16-I
Diameter	90" (2.3m)	120" (3.0m)	120" (3.0m)	120" (3.0m)	145" (3.65m)	191" (5.0m)
F/D Ratio	0.40	0.38	0.38	0.38	0.40	0.30
Focal Length	36 1/8" (91.7 cm)	46" (116.8 cm)	46" (116.8 cm)	46" (116.8 cm)	59" (149.9 cm)	59" (149.9 cm)
Gain @ 4.2 Ghz.	38.2 dBi	40.2 dBi	40.3 dBi	41.0 dBi	42.3 dBi	44.5 dBi
Gain @ 12.2 Ghz.	46.3 dBi	47.1 dBi	48.2 dBi	49 dBi	49.8 dBi	51.2 dBi
Weight with Mount	99 lbs. (45 kg)	158 lbs. (72 kg)	160 lbs. (73 kg)	190 lbs. (86 kg)	214 lbs. (97.1 kg)	578 lbs. (263 kg)
Beam Width	2.2 degrees	1.7 degrees	1.7 degrees	1.7 degrees	1.3 degrees	1.0 degree

INTRODUCTION

Congratulations! You have made a wise investment by purchasing this **SECTIONAL ANTENNA**. This product will provide you with information, entertainment, and many years of trouble-free service.

The heavy duty mount is a collective effort of industry-educated designers and engineers concerned with strength, durability and performance.

The reflector, constructed of aircraft quality aluminum with powder coated finish, meets the enduring standards of every season.

Following are detailed assembly instructions and warranty information for your new **SECTIONAL ANTENNA**. Thank you for purchasing this product **"PROUDLY MADE IN THE USA"**



Every Warranty Card Enters You Into Our Monthly Drawing For A Free Jacket

POWDER-COAT FINISH

The finish coat consists of a thermoset resin that provides excellent weather protection.

ALL ALUMINUM REFLECTOR

The new **QUAD** is lighter, stronger, and more durable because of its all-aluminum construction.

UNIQUE EXTRUDED BRIDGE RIB

This additional center bridge rib, extruded between the side walls, provides more strength than a conventional hollow rib. Standard on all XI Models.

QUAD FEED SUPPORT

A quad feed support, standard on the **QUAD ANTENNA** assures fast and accurate centering of the feed assembly.

PRE-ASSEMBLY INFORMATION

PARTS LIST

QUAD BOX:

- 4 Reflector Panels (Box optional)
- 8 Reflector Panels (STI-12, XI-7 Plus II)
- 16 Reflector Panels (STI-16)

MOUNT BOX:

- 1 - Pre-assembled Mount
- 1 - #7 Actuator Bar (Not included w/7 Plus)
- 2 - Center Hub Plates
- 1 - Bolt Bag
- (Optional Feed Horn Enclosure)

FEED SUPPORT BOX: 4 Feed Support Rods

Please check boxes for damage upon delivery. Immediately make a claim to report any damage with the freight company.

TOOLS NEEDED FOR ASSEMBLY

- 1 - 1/2" & 7/16" Open End Wrenches
- 1 - 16" Adjustable Wrench
- 1 - Steel Tape Measure
- 1 - 7/16" Socket and Ratchet
- 1 - 3/4" Open End Wrench

POLE FOUNDATION REQUIREMENTS

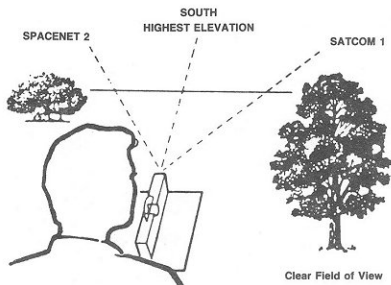
Diameter requirement for the ground pole is 3 1/2" outside diameter. 12' antennas require a 4 1/2" O.D. pole, 16' antennas require a 6" O.D. pole. The pole should extend a minimum of four feet underground for the 10' & 12' antenna. The foundation should be supported with a minimum of 2500 pounds of cement in normal soil conditions. Less foundation material is required for the 7' antenna and a larger foundation for the 16' antenna. It is necessary for the pole to be plumb; this allows the antenna to track the entire arc of satellites perfectly. Consult a building contractor in your area for more information on local soil conditions.

ABOVE GROUND POLE LENGTH

The ground pole should be at least five feet above ground for the Southern United States; six feet above ground for the Northern United States. Pole length for 12' antennas is one foot greater; 16' antennas require a three foot greater length.

SITE SELECTION

The location of the antenna must have an unobstructed view of all the satellites desired. Also, insure that no large trees, buildings, etc., prevent a clear field of view.



SECTIONAL ANTENNA ASSEMBLY INSTRUCTIONS

PLEASE READ THE INSTRUCTION MANUAL BEFORE ASSEMBLING!

THIS MANUAL IS MEANT AS A GUIDELINE. MANY INSTALLERS MAY FIND DIFFERENT STEPS OR PROCEDURES EASIER. THE OBJECT IS TO OBTAIN OPTIMUM PERFORMANCE FROM THE ANTENNA.

STEP 1 It is necessary to assemble the reflector on a flat surface to ensure proper alignment of the sections. It is a good idea to protect the surface finish by placing cardboard, etc., under the edge of the reflector. Begin by assembling any two quadrants with the 1/4"-20x2" bolts through the three outermost pre-drilled and the innermost hole of the sections on the Quad 10' antenna. Use 1/4" flat washers on both sides of the rib, at each assembly point. When assembling the STI-12 and the Quad 7 Plus antennas, do not insert a bolt in the innermost hole at this time. A 1/4"-20x2 1/2" bolt will be inserted in the vacant hole when attaching the reflector to the mount. **TIGHTEN FINGER TIGHT ONLY AT THIS TIME.**

Please refer to page 6 for additional assembly instructions for the STI-12 antenna.

STEP 2 Duplicate Step 1 by assembling the remaining two quadrants. Now you have two halves.

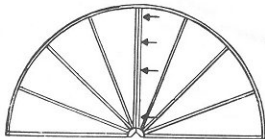
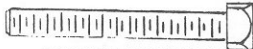


Figure 2.

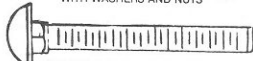
HARDWARE SIZE COMPARISON ALL HARDWARE SHOWN IS ACTUAL SIZE.



(4) 1/4"-20x1 1/2" HEX HEAD CAP SCREWS
WITH WASHERS AND NUTS



1/2"-20x2" HEX HEAD CAP SCREWS
WITH WASHERS AND NUTS



(4) 5/16"-18x2" CARRIAGE BOLTS
WITH WASHERS AND NUTS



1/4"-20x2 1/2" HEX HEAD CAP SCREWS
WITH WASHERS AND NUTS

NOTE: The Xi-7 Plus II and the STI-12 are 8 section rather than 4 section antennas. For ease of assembly, it is recommended you assemble the eight sections into quarter sections. Then follow the instructions outlined herein for quad antennas.

STEP 3 Place the two halves together, face down, line up the pre-drilled holes and place the $\frac{1}{4}$ "-20x2" bolts through the three outermost and one innermost holes. See Figure 3. **TIGHTEN FINGER TIGHT ONLY AT THIS POINT.** Now make sure all the quadrants are properly joined and flush at each assembly point. **THIS IS VERY IMPORTANT TO ASSURE THE CURVE OF THE REFLECTOR IS MAINTAINED AND SUPPORTED CORRECTLY.** Wrench tighten all bolts.

PRE-ASSEMBLED
POSITION

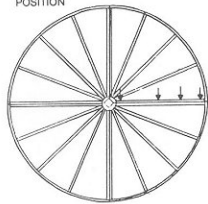


Figure 3.

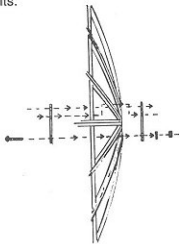


Figure 4.

STEP 4 You may stand the assembled reflector on edge for easy access to the center. Attach the center hub plates to the antenna by inserting four $\frac{5}{16}$ "x2" carriage bolts through the front plate, between the ribs, and through the rear plate on the back side of the reflector. Be sure to use $\frac{5}{16}$ " washers on the rear hub plate. See Figure 4. **SECURELY TIGHTEN THE CARRIAGE BOLTS WITH A WRENCH.**

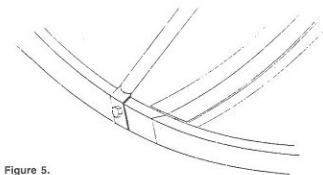


Figure 5.

STEP 5 This step involves attaching the quad feed supports. Carefully lay the antenna down on its back so the reflective surface is facing up.

Holes are drilled in each reflector section to accommodate the Quad Feed Support. When attaching the quad feed supports to an eight section antenna, attach the feed supports to every other reflector section. Attach the feed supports so the feed horn servo motor will be positioned correctly to the polar axis as outlined in the feed horn instruction manual.

Attach the end of the feed support rod with the round hole to the outside perimeter of the antenna (See Figure 5) with $\frac{1}{4}$ "-20x1 $\frac{1}{2}$ " bolts. The 12' feed supports attach through holes in the face of the reflector. The slotted end of the feed support rod attaches to the feed horn (illustrated in Figure 6) with $\frac{1}{4}$ "-20x $\frac{3}{4}$ " bolts. The feed supports should be positioned equally to properly center the feed horn. You may now set the focal length at 31" for Quad 6 Plus — 36 1/8" for Quad 7 Plus — 46" for Quad 10 — 59" for the STI-12 and STI-16, measuring from the flat center hub plate to the feed horn wave guide. The wave guide is the centermost ring on the feed horn. Adjust the feed horn in or out, by 1/8" increments for optimum Ku band performance. A peak meter is also recommended.

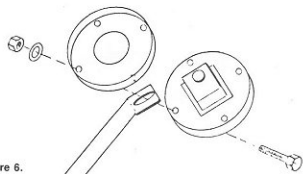


Figure 6.

STEP 6 Place the pre-assembled mount over the 3 $\frac{1}{2}$ " outside diameter ($\frac{1}{2}$ "-12", 6"-16") ground pole.

STEP 7 Installation of the #7 actuator bar is recommended on Antennas for areas within 10° East or West of the 110° longitude line to give the actuator a better mechanical advantage. Installation of the #7 actuator bar outside this area is not required for proper system operation. The proper actuator bar positioning must be obtained so that the antenna will track the entire arc of satellites. To find that position, you must first locate your latitude and longitude on a map. Refer to Chart 1. Add the actuator bar as per Figure 7 or 8, which shows the proper alignment for your location. Secure the actuator bar with (2) $\frac{1}{2}$ "x1 $\frac{1}{2}$ " bolts and locknuts. Now you may install your actuator or hand crank. **TIGHTEN ALL BOLTS WITH A WRENCH.** The #7 actuator bar is not supplied with the 6 or 7 Plus. Attach the actuator directly to the correct side of the elevation U-bracket as shown.

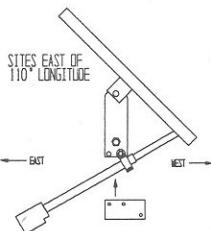


Figure 7.

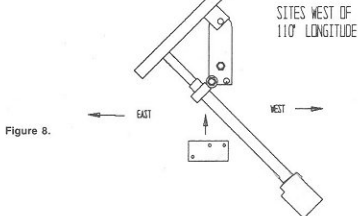


Figure 8.

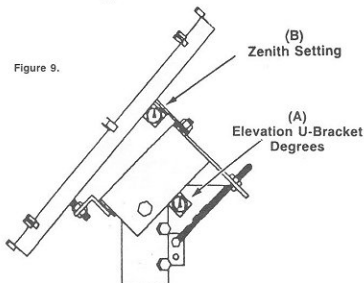
STEP 8 Setting the Elevation/Declination. Rotate the mount ring on the mount pivot axis until the mount ring is parallel with the elevation U-Bracket (as shown in Figure 9) which will be the highest look angle. Refer to the **Elevation/Declination Chart**, find the latitude of the installation site. Note the Elevation (A) and corresponding declination offset (B) angle for the installation site. Set the Elevation (A) first, then adjust the declination (B) to the correct setting for your site latitude. Securely wrench tighten the declination and elevation settings at this time.

ELEVATION/DECLINATION CHART

Latitude Degrees	(A) Elevation U-Bracket Degrees	Declination Offset Angle Degrees	(B) Zenith Setting (Declination + Elevation)
1	1.02	.15	1.17
3	3.07	.46	3.53
5	5.12	.76	5.88
7	7.17	1.06	8.23
9	9.22	1.36	10.58
11	11.27	1.66	12.93
13	13.31	1.96	15.27
15	15.36	2.26	17.62
17	17.40	2.55	19.95
19	19.44	2.84	22.28
21	21.47	3.12	24.59
23	23.51	3.40	26.91
25	25.57	3.66	29.23
27	27.59	3.94	31.53
29	29.62	4.20	33.82
31	31.64	4.47	36.11
33	33.67	4.71	38.38
35	35.68	4.97	40.65
37	37.69	5.21	42.90
39	39.70	5.45	45.15
41	41.71	5.67	47.38
43	43.72	5.89	49.61
45	45.71	6.11	51.82
47	47.70	6.32	54.02
49	49.70	6.51	56.21
51	51.69	6.70	58.39
53	53.67	6.89	60.56
55	55.66	7.06	62.72
57	57.64	7.22	64.86
59	59.61	7.39	67.00
61	61.57	7.52	69.09
63	63.54	7.66	71.06
65	65.51	7.78	73.29
67	67.48	7.90	75.38
69	69.44	8.01	77.45
71	71.41	8.11	79.52
73	73.37	8.20	81.57
75	75.33	8.28	83.61

Information courtesy of Gourmet Entertaining - 213-666-2728

STEP 9 Now attach the completed reflector to the mount. First secure the reflector to the four wide rib brackets to the reflector with 1/4"-20x2 1/2" bolts. Repeat this procedure with the four narrow rib brackets using 1/4"-20x1 1/2" bolts. (Applies to 10' antennas only.) **WRENCH TIGHTEN ALL BOLTS.**



STEP 10 The antenna assembly is now complete. Make sure that all the bolts and nuts are securely wrench tightened. Please check the focal length measurement; and be sure the feed horn is centered and properly secured.

IMPORTANT: To optimize the antenna's performance, it is recommended that a bore sight tool be used to ensure that the feed horn is aimed directly at the center of the antenna. This antenna is now ready to adjust for tracking.



Chart 1

Figure 10. EXPLODED VIEW OF RING MOUNT

PART #	DESCRIPTION
1	Polar Pivot Lock Washer
2	Polar Pivot Nut
3	#7 Actuator Bar with 2 Bolts and Nuts (Not included with 6 Plus or 7 Plus)
4	Mount Ring with 8 Attached Rib Brackets on 32" Ring. (24" Ring has 4 Rib Brackets)
5	Elevation U Bracket
6	3/4" Shoulder Bushing (2)
7	Elevation Pivot Lock Washer and Nut
8	Elevation Adjustment Bolt with Nut
9	Elevation Adjustment Rod with 2 Nuts and 2 Flat Washers
11	Declination Adjustment Eye Bolt with 2 Nuts
12	Polar Pivot Rod
13	Elevation Pivot Bolt
14	Eye Bolt Attachment Bolt
15	Pipe Socket Bracket
16	Pipe Socket Securing Bolts (4)

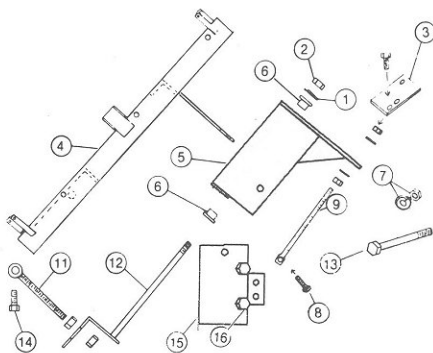


Figure 10.

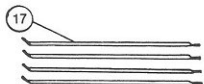


Figure 11.

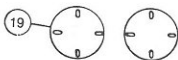
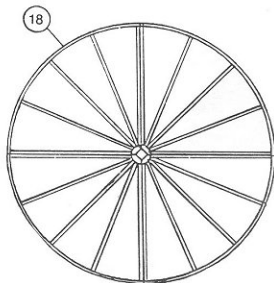
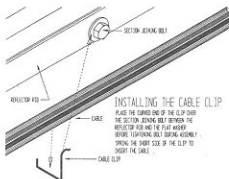


Figure 11. REFLECTOR PARTS

PART # DESCRIPTION

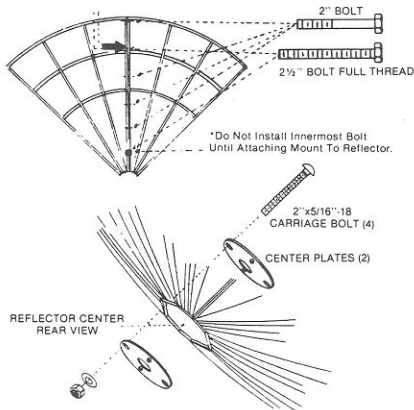
- | | |
|----|--|
| 17 | Feed Support Rods (4) |
| 18 | Reflector Panels (4),
[STI-12 (8), XI-7 Plus II (8), STI-16 I (16)] |
| 19 | Center Hub Plates (2) |



12 Foot - 8 Section Reflector

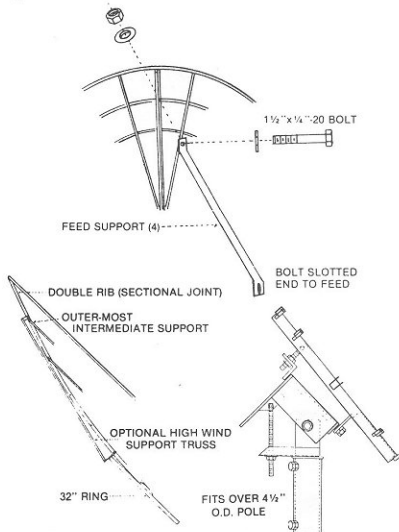
Focal Length: 59"

NOTE: When the optional high wind support trussing is used: Do not install the second bolt from the outside until the mount is on the reflector face.



The center plate is designed to center over the center hole in the reflector with the carriage bolts passing through the center hole of the reflector.

When assembly is complete on both halves, lay face down and join halves together to complete reflector assembly.
NOTE: ALL FASTENERS SHOULD BE FINGER TIGHT ONLY. WRENCH TIGHTEN ALL FASTENERS ONLY AFTER THE HALVES ARE JOINED TOGETHER.



After antenna face bolts are tightened, place mount on reflector. Then install 2 1/2" full thread bolt through mount saddle brackets. Now install optional high wind support trusses.

NOTE: When placing the mount on the reflector. DO NOT wrench tighten until all fasteners are in place finger tight.

HOW TO LOCATE SATELLITES . . .

Make sure the declination is properly set as shown in Figure 9; this is the most important part of getting your antenna to track properly.

The heavy duty mount allows for infinite declination adjustment from 0 to 10 degrees off the elevation setting.

You will need to know your location's latitude and longitude. These can usually be found on the edge of Road Atlas maps.

1. Once you have determined the longitude of your site, select the satellite with a longitude closest to yours. This will be the most southerly satellite at your location.
2. Calculate the degree difference between the site longitude and the satellite longitude.
3. Determine true south at your location, and adjust

the pipe socket bracket so that the bottom of the elevation U bracket is pointed at true south. Tighten the bolts on the pipe socket bracket.

4. Adjust the reflector face with the actuator so that it also faces true south.
5. Now you should be able to locate the most southerly satellite by loosening the bolts on the pipe socket bracket and rotating the antenna on the pole until the satellite is located. IT IS IMPORTANT THAT YOU DETERMINE WHICH TRANSPONDERS ARE ACTIVE ON THE SATELLITE YOU ARE LOOKING FOR, SO YOUR ELECTRONICS CAN BE PROPERLY TUNED.
6. Once the satellite is located, the signal should be peaked by making slight adjustments to the elevation and east or west azimuth. DO NOT MAKE CHANGES TO THE DECLINATION ADJUSTMENT.

SETTING THE REFLECTOR TO TRACK . . .

Now that you have located the most southerly satellite, use the actuator or hand crank to move the reflector to the west to find other satellites. Move the reflector westerly, scanning the receiver channels until another satellite is found. Continue westerly until you locate a satellite with a noticeably weak signal. Now, peak the signal using elevation adjustments.

The following steps will determine the final adjustment to true south.

1. If the most westerly satellite transponder clears up by increasing the elevation, the pipe socket bracket must

be rotated to move the reflector slightly to the west.

2. If the most westerly satellite transponder clears up by decreasing the elevation, the pipe socket bracket must be rotated slightly to the east.
3. After adjustments are made to the north-south orientation of the reflector, return to the first satellite located; repeat the signal and repeat the above procedure until the reflector tracks all the westerly satellites accessible at your location.

To establish warranty coverage for your antenna, please take time to fill out application below. We appreciate your help in providing this information which will help us to better serve you, our customer. Thank you for choosing this product. Your cooperation is appreciated.

OWNER INFORMATION

Retain this information for your records.

Antenna Model _____
 Purchase Date _____
 Dealer Name _____
 Dealer Phone Number () _____

ANTENNA WARRANTY APPLICATION

COMPLETED FORM MUST BE RETURNED WITHIN 10 DAYS.

Antenna Model _____ Mount Serial # _____
 Date Purchased _____
 Purchaser's Name _____
 Address _____ Phone _____
 City _____ State _____ Zip _____
 Dealer's Name _____
 Salesperson _____
 Address _____ Phone _____
 City _____ State _____ Zip _____
 Distributor _____
 How did you learn about this product? _____

Packaging	Excellent	Good	Adequate	Poor
Instructions	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Ease of Assembly	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Performance	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Customer Satisfaction	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Comments: _____

FINAL CHECKLIST

- Is the focal length set properly:
 - 31" for Quad 6 Plus
 - 36 1/8" for Quad 7 Plus
 - 46" for Quad 10
 - 59" for STI-12 & STI-16?
- Is the feed horn centered over the reflector and bore sighted at the center of the reflector?
- Is the declination offset measurement correct?
- Are all bolts securely wrench tightened?
- Are the electronics correctly connected?

Please contact our Customer Service Department with any questions or problems you may have with the antenna at 608-647-8908.

FIVE YEAR LIMITED WARRANTY

The manufacturer warrants the aluminum dish to be free of defects in material and workmanship for a period of five (5) years from the date of purchase. This warranty is effective only if:

- The aluminum dish is returned, "prepaid" to the factory in Richland Center, Wisconsin.
- Proof of the date of purchase is supplied with the return of the dish.
- The manufacturer, at its option, reserves the right to either repair or replace a dish which it deems to be defective.
- Product must be returned under a "Warranty Authorization" number that can be obtained by calling 1-608-647-8902. All returned products must have a "Warranty Authorization" number attached on ALL returned merchandise.

THIS LIMITED WARRANTY DOES NOT APPLY IF THE DISH IS DAMAGED, DETERIORATES OR FAILS BECAUSE OF:

- Improper or inadequate installation or failure of supporting hardware not supplied by the manufacturer;
- Neglect, accident or misuse;
- Modifications of the product as originally manufactured;
- Any act of nature, including, but not limited to wind damage.
- This limited warranty does not apply to the paint and the finish upon the metal portion of the product, labor necessary to package, prepare and ship said dish, freight to and from the factory, and is applicable only to the original purchaser.

The repair or replacement of the dish, at the option of the manufacturer, is your exclusive remedy under this limited warranty. The manufacturer will not be liable for incidental or consequential damages, so the above limitations or exclusions may not apply to you. Further, this warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

Optional high wind support trusses must be used on STI-12 ft. and STI-16 ft. antennas for the five year warranty to be valid.



NO POSTAGE
NECESSARY
IF MAILED
IN THE
UNITED STATES

BUSINESS REPLY MAIL

FIRST CLASS MAIL PERMIT NO. 1 RICHLAND CENTER, WI

POSTAGE WILL BE PAID BY ADDRESSEE



ANTENNA WARRANTY

1140 SEXTONVILLE RD
RICHLAND CENTER WI 53581-9976



Every Warranty Card Enters You Into
Our Monthly Drawing For A Free Jacket

